

# **Material Specification Sheet**

# **Product:**

F4A

# **Description:**

A 3.5 mil durable white non-top coated polyolefin film facestock with a highly aggressive styrene copolymer adhesive and a supercalendered bleached kraft paper liner with a release coating.

# **Recommended Applications:**

This material is recommended for applications requiring good weather ability and thermal transfer printable material with medium to high-end ribbons.

### **Facestock:**

A non-top coated white polyolefin film facestock that provides good opacity and excellent tear resistance.

		Value	<u>Units</u>	Test Method
Caliper:		3.5	mil	ASTM D-374
Tensile:	MD	7,500	lbs/in <sup>2</sup>	ASTM D-882
	TD	4,350	lbs/in <sup>2</sup>	ASTM D-882
Elongation:	MD	900	%	ASTM D-412
	TD	815	%	ASTM D-412
Tear:	MD	75	grams	ASTM D-1922
	TD	215	grams	ASTM D-1922

### Adhesive:

A highly aggressive styrene copolymer adhesive that provides excellent adhesion to lower energy surfaces. Complies with FDA 21.175.105.

	Value	Units	Test Method
Minimum Application temp:	>35	°F	
Service temp:	-60 to +200	°F	
Shear:	7,500	grams	GDC Dynamic Shear
180º Peel:	7.5	lbs/in	PSTC-1
Loop Tack:	7.0	lbs/in <sup>2</sup>	PSTC-16
Coating Thickness:	1.0	mil	ASTM D-374

## Liner:

A supercalendered bleached kraft paper liner with a release coating.

		<u>Value</u>	<u>Units</u>	Test Method
Basis Weigh	t:	50	lbs/ream	TAPPI
Caliper:		3.2	mil	ASTM D-374
Tear:	MD	58	grams	ASTM D-1922
	TD	57	grams	ASTM D-1922
Moisture:		3.5	% by weight	ASTM D-644
Release:		30 (+/- 15)	grams	PSTC-4B

# Shelf Life:

One year, under standard storage and humidity conditions

#### PRODUCT DISCLAIMER

All labels and label material constructions are sold with the understanding that the purchaser has independently determined the suitability of each product for the application for which it is purchased. The seller disclaims any implied warranty of fitness of a product for a particular purpose. All materials should be tested thoroughly by the purchaser under end-user conditions to ensure they meet the requirements of a specific application.

