## Material Specification Sheet

## Product:

M-560

## Description:

An uncoated laser paper facestock with a general-purpose permanent acrylic adhesive and a coated paper liner.

## Recommended Applications

This material is recommended for a wide range of roll-to-roll sheet applications where high-quality print and layflat are necessary. Suitable for applications requiring compliance with FDA 21 CFR 175.105 as well.

## Facestock:

An uncoated laser paper facestock.

|  |  | Value | Units |
| :--- | :--- | :--- | :--- |
| Basis Weight |  | 44 | lbs/ream |
| Caliper: | MD | 3.1 | mil |
| Tensile: | CD | 29 | 19 |
|  |  | $\mathrm{lbs} / \mathrm{in}$ |  |
| Tear: | MD | 52 | $\mathrm{lbs} / \mathrm{in}$ |
|  | CD | 59 | grams |
| Stiffness: | MD | 80 | grams |
|  | CD | 45 | mg |
|  |  | mg |  |

## Adhesive:

A general-purpose permanent emulsion acrylic adhesive that is resistant to high temperatures from laser printers and has excellent die cutting and stripping characteristics.

|  | Value | Units |
| :---: | :---: | :---: |
| Minimum Application temp: | 25 | ${ }^{\circ} \mathrm{F}$ |
| Service temp: | -65 to +200 | ${ }^{\circ} \mathrm{F}$ |
| Peel: |  |  |
| Stainless Steel | 1.7 | lbs |
| HDPE | 1.8 | lbs |
| Polypropylene | 1.3 | lbs |
| Corrugated | 1.4 | lbs |
| Glass | 2.2 | lbs |
| Loop Tack: |  |  |
| Stainless Steel | 3.7 | lbs |
| HDPE | 3.2 | lbs |
| Polypropylene | 2.9 | lbs |
| Corrugated | 1.9 | lbs |
| Glass | 3.7 | lbs |

## Liner:

A coated paper liner that adds to the total stability.

|  |  | $\frac{\text { Value }}{}$ | Units |
| :--- | :--- | :--- | :--- |
| Basis Weight: |  | 50 | lbs/ream |
| Caliper: |  | 3.4 | mil |
| Tensile: | MD | 25 | $\mathrm{lbs} / \mathrm{in}$ |
|  | CD | 13 | $\mathrm{lbs} / \mathrm{in}$ |
| Tear: | MD | 60 | grams |
|  | CD | 75 | grams |

## Shelf Life:

One year, under standard storage and humidity conditions

