

# **Material Specification Sheet**

### **Product:**

M-591

#### **Description:**

A white clay coated polypropylene film facestock with a rubber-based hot-melt adhesive and a supercalendered bleached kraft liner.

### **Recommended Applications:**

This material is recommended for a variety of printing and converting applications where durability strength and superior printability are required.

#### **Facestock:**

A biaxially oriented white clay coated polypropylene film facestock. Has one matte side with a print-receptive coating and the other is a satin gloss.

	-	Value	<u>Units</u>		
Basis Weight		53.3	lbs/ream		
Caliper:		4.0	mil		
Tensile:	MD	11,376	psi		
	CD	21,330	psi		
Opacity:		88	%		
Adhesive:					
A rubber-based hot-melt adhesive.					
		Value	Unito		
		Value	<u>Units</u>		
Minimum Applica	ation temp:	25	°F		
Minimum Applica Service temp:	ation temp:		°F °F		
	ation temp:	25	°F		
Service temp:	ation temp:	25 -50 to +140	°F °F		
Service temp: Basis Weight:	ation temp:	25 -50 to +140 14	°F °F Ibs/3300 ft <sup>2</sup>		
Service temp: Basis Weight: Caliper:	ation temp:	25 -50 to +140 14 0.6	°F °F lbs/3300 ft <sup>2</sup> mil		
Service temp: Basis Weight: Caliper: Shear:		25 -50 to +140 14 0.6	°F °F lbs/3300 ft <sup>2</sup> mil		

#### Liner:

A supercalendered bleached kraft liner with excellent die cutting and stripping characteristics.

-		<u>Value</u>	Units
Basis Weight:		42	lbs/3000 ft <sup>2</sup>
Caliper:		2.5	mil
Tensile:	MD	37	lbs/in
	CD	20	lbs/in
Tear:	MD	36	grams
	CD	39	grams
Opacity:		63	%

## Shelf Life:

One year, under standard storage and humidity conditions

#### PRODUCT DISCLAIMER

All labels and label material constructions are sold with the understanding that the purchaser has independently determined the suitability of each product for the application for which it is purchased. The seller disclaims any implied warranty of fitness of a product for a particular purpose. All materials should be tested thoroughly by the purchaser under end-user conditions to ensure they meet the requirements of a specific application.

