

**Material Specification Sheet****Product:**

M-632

**Description:**

A cast coated high gloss paper facestock with a general-purpose acrylic adhesive and a bleached calendered liner.

**Recommended Applications:**

This material is recommended for applications where hiding underlying text or graphics is necessary. Also great for cylindrical labeling.

**Facestock:**

A cast coated high gloss paper facestock that has a dark gray barrier coat on the back for added opacity.

		<u>Value</u>	<u>Units</u>
Basis Weight		57	lbs/ream
Caliper:		3.9	mil
Tensile:	MD	29	lbs/in
	CD	16.5	lbs/in
Tear:	MD	55	grams
	CD	60	grams
Opacity:		90	%

**Adhesive:**

A general-purpose acrylic adhesive.

		<u>Value</u>	<u>Units</u>
Minimum Application temp:		40	°F
Service temp:		-45 to +200	°F
Caliper:		0.6	mil
Shear:		250	minutes
90° Peel:			
	Stainless Steel	26	oz
Loop Tack:		53	oz

**Liner:**

A bleached calendered liner with excellent die cutting and stripping characteristics.

		<u>Value</u>	<u>Units</u>
Basis Weight:		41	lbs/3000 ft <sup>2</sup>
Caliper:		2.5	mil
Tensile:	MD	34	lbs/in
	CD	21	lbs/in
Tear:	MD	34	grams
	CD	36	grams
Opacity:		69	%

**Shelf Life:**

One year, under standard storage and humidity conditions

**PRODUCT DISCLAIMER**

All labels and label material constructions are sold with the understanding that the purchaser has independently determined the suitability of each product for the application for which it is purchased. The seller disclaims any implied warranty of fitness of a product for a particular purpose. All materials should be tested thoroughly by the purchaser under end-user conditions to ensure they meet the requirements of a specific application.

