

Xerox® WorkCentre® 6515 Color Multifunction Printer



System Specifications		WorkCentre® 6515
One-sided Speed 8.5 x 11 in. A4/210 x 297 mm 8.5 x 14 in./216 x 356 mm	Up to 30 ppm color and black-and-white Up to 28 ppm color and black-and-white Up to 24 ppm color and black-and-white	
Two-sided Speed 8.5 x 11 in. A4/210 x 297 mm 8.5 x 14 in./216 x 356 mm	Up to 19 ppm color and black-and-white Up to 18 ppm color and black-and-white Up to 17 ppm color and black-and-white	
Monthly Duty Cycle¹	Up to 50,000 pages/month	
Recommended Average Monthly Print Volume²	Up to 4,000 pages	
Processor	1.05 GHz	
Memory	2 GB	
Connectivity	10/100/1000 Base-T Ethernet High-Speed USB 3.0 Wi-Fi 802.11n Wi-Fi Direct®	
Device Specifications		
Electrical Requirements		
North America	Voltage: 120 VAC +/- 10 % Frequency: 60 Hz +/- 3 Hz, 12A	
Europe	Voltage: 220-240 VAC +/- 10 % Frequency: 50 Hz +/- 3 Hz, 6A	
Power Consumption		
Operation⁴	120V: Maximum 350 watts 220V: Maximum 370 watts	
Standby Mode⁴	120V: Maximum 51 watts 220V: Maximum 52 watts	
Power Off Mode⁴	120V: Maximum 0.2 watts 220V: Maximum 0.3 watts	
Sleep Mode⁴	120V: Maximum 1.1 watts 220V: Maximum 1.2 watts	
Warm-up (from Sleep Mode)	As fast as 27 seconds	

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Operating Environment				
Required Temperature Range (Storage)	-4°F to 104°F/-20°C to 40°C			
Required Temperature Range (Operating)	41°F to 90°F/5°C to 32°C			
Required Relative Humidity	15% to 85%			
Sound Power Levels	Operating: 6.84 B or less Standby: 4.25 B or less			
Sound Pressure Levels	Operating: 52.5 dB(A) or less Standby: 26.3 dB(A) or less			
Dimensions and Weights (unpacked)	Width	Depth	Height	Weight
WorkCentre® 6515	16.5 in./420 mm	19.9 in./506 mm	19.7 in./500 mm	67.7 lb./30.7 kg
550-sheet Paper Tray	16.5 in./420 mm	18.3 in./465 mm	5.9 in./150 mm	14.8 lb./6.7 kg
Dimensions and Weights (packaged)	Width	Depth	Height	Weight
WorkCentre® 6515	25 in./634 mm	22.8 in./580 mm	26 in./659 mm	79.8 lb./36.2 kg
550-sheet Paper Tray	21.1 in./535 mm	23 in./584 mm	9.8 in./248 mm	18.7 lb./8.5 kg
Certifications				
To view the latest list of certifications, go to www.xerox.com/OfficeCertifications .				
Print				
First-Print-Out Time	As fast as 12 seconds color and black-and-white			
Print Resolution	Up to 1200 x 2400 dpi			
Page Description Languages	Adobe® PostScript® 3™ PCL® 5e, 6 PDF TIFF			
Maximum Print Area	4 mm edge of paper			
Print Features	Banner Sheets Booklet Print Cover/Separators Draft Mode Fit to Page N-up Overlays PANTONE® Color Calibrated Solid-color Simulations Personal Print Proof Print RAM Collation Run Black Saved Print Secure Print Watermarks			
Print from USB	Allows walk-up printing from Type A USB port Supports direct printing from computer via Type B USB port Supported file formats: PDF, JPEG, TIFF, XPS			

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Operating Systems	Windows® 7, 8, 10, Server 2000, Server 2003, Server 2008, Server 2008 R2, Server 2012 Mac OS® version 10.10 and higher Citrix® Redhat® Enterprise Linux® IBM® AIX® 5 HP-UX® 11iv2 Oracle® Solaris 9, 10 Fedora Core 12-15 SUSE®
Font Capability	136 PostScript fonts 88 PCL fonts
Xerox® Mobile Express Driver®	Makes it easy for mobile users to find, use, and manage Xerox® and non-Xerox® Devices in every new location. Plug into a new network, and Mobile Express Driver® automatically discovers available printers and provides status and capability information. Save a list of “favorite” printers for each location, store application, and print settings for use on any printer in any network, and greatly reduce mobile support calls to IT.
Xerox® Global Print Driver®	A truly universal print driver that lets IT administrators install, upgrade, and manage Xerox® and non-Xerox® Devices from a single driver. It provides a consistent, easy-to-use interface for end-users, reducing the number of support calls, and simplifying print services management.
Copy	
Document Scanner	Single-pass Duplex Automatic Document Feeder (DADF) with 50-sheet capacity
Document Scanner Size	Platen: Up to 8.5 x 11.7 in./A4 DADF: 8.5 x 14 in./216 x 356 mm
Simplex Speed	Black-and-white: Up to 21 cpm (copies per minute) 8.5 x 11 in./A4/210 x 297 mm Color: Up to 13 cpm (copies per minute) 8.5 x 11 in./A4/210 x 297 mm
Duplex Speed	Black-and-white: Up to 9 cpm (copies per minute) 8.5 x 11 in./A4/210 x 297 mm Color: Up to 8 cpm (copies per minute) 8.5 x 11 in./A4/210 x 297 mm
First-Copy-Out Time	As fast as 12 seconds from the platen
Sides (input: output)	1:1, 1:2, 2:2, and 2:1
Quantity	1 to 999
Resolution	Up to 600 x 600 dpi
Reduction/Enlargement	Variable zoom from 25 % to 400 % in 1 % increments
Concurrency	Concurrent scanning and printing
Copy Features	Automatic Background Suppression Book Copying Book Copying with Center Erase Collation Darkness Control Edge Erase ID Card Copy Image Shift N-up Original Type Reduce/Enlarge (25 % -400 %) Sample Copy Sharpness
Scan	
Capability	Color and black-and-white
Concurrency	Scan while the system is printing copy or network print jobs, or while it is transferring scan to network or fax jobs
Input Speed – Black-and-White	Scan up to 37 ipm – 8.5 x 11 in./A4/210 x 297 mm

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Input Speed – Color	Scan up to 21 ipm – 8.5 x 11 in./A4/210 x 297 mm
Resolution	Optical – 600 x 600 dpi
Bit Depth	24-bit Color/8-bit Grayscale
Maximum Scan Area	Platen: Up to 8.5 x 11.7 in./A4 Document Feeder: Up to 8.5 x 14 in./216 x 356 mm
Network Filing Protocol	FTP SMTP SMB
File Formats	JPG Single-page and Multi-page TIFF PDF Searchable PDF with integrated OCR
Scan Driver Compatibility	WIA TWAIN
Supported Scan Destinations	Scan to Email (local address book or LDAP integration) Scan to Network (via FTP/SMB) Scan to USB Memory Device Scan to Email (SMTP) Scan to WSD Scan to Application (TWAIN Network) Scan to WIA (WSD Scan) Scan to Mac 10.9 or later (Network/Mac ICA) Scan to Network Computer (SMB/FTP) Scan to Multiple Destinations in a Single Scan Job
Fax⁵	
Fax Speed	33.6 Kbps
Memory	4 MB
Resolution	Up to 400 x 400 dpi
Compression	MH/MR/MMR/JBIG
Fax Features	Broadcast Sending (up to 200 destinations) Delayed Start (up to 24 hours) Fax Address Book (up to 200 speed dials) Fax Forward to Email Fax Forwarding and Local Print Polling Receive Reject Junk Fax Secure Fax Receive
Mobile Solutions and Mobile Device Apps	
Apple® AirPrint®	Print emails, photos, and important office documents directly from an Apple iPhone® or iPad® with no drivers to install and no cables to connect. With AirPrint, an iPhone, or iPad automatically locate and connect to the AirPrint-enabled device over the office Wi-Fi network.
Google Cloud Print™	Google Cloud Print connects print devices to the web, enabling users to print the applications they use every day from smartphones, tablets, Chromebook™, notebook computers, and any other web-connected devices.
Mopria® Certified	Mopria® certification ensures that you can print wirelessly from your Mopria® supported (Android) smart phone, tablet, and other mobile devices instantly and easily.
Xerox® Print Service Plug-in for Android™ (Free at Google Play™ Store)	The Xerox® Print Service Plug-in for Android KitKat (4.4 or greater) devices streamlines mobile printing without third-party apps or additional print drivers. You can easily print photos, web pages, and documents when your mobile device is connected to printers or Multifunction Printers using a wireless network. A robust print option set includes two-sided printing, stapling, and secure code release. A free download is available from the Google Play™ store.

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Xerox® Mobile Link App (Free at Google Play™ Store and Apple® App Store)	<p>The Xerox® Mobile Link App allows you to scan, email, and fax from your phone or tablet by connecting with our Multifunction Printers to send/print data from the cloud storage. It is easy to create Mobile Link One-Touch Workflows between a mobile device and a Multifunction Printer. Using a manual address or QR code identification for pairing, automatic device discovery makes it easy to find and pair a mobile device with a nearby Xerox® Multifunction Printer.</p>
Xerox® Workplace Suite and Xerox® Workplace Cloud	<p>Xerox® Workplace Solutions boost productivity and reduce costs with a modular print management and mobility solution. Control and manage your printer fleet while enabling mobile productivity with simplified workflows, convenience, and security — for any brand printer, anywhere. Xerox® Workplace Solutions offer flexible license options to suit any size business with the ability to scale as you grow.</p> <ul style="list-style-type: none"> • Xerox® Workplace Suite: On-site, your server • Xerox® Workplace Cloud: Simple setup, cloud administration <p>To learn more about the Xerox® Workplace Suite and Xerox® Workplace Cloud, visit www.xerox.com/Mobility.</p>

Security

Security Features

Simultaneous HTTP and HTTPS support
 IPsec
 802.1x Authentication
 S/MIME
 IP Filtering
 Secure Print
 Secure Fax Receive
 SNMP v3
 LDAP (SASL)
 Network Authentication
 Kerberos Authentication (Unix/Linux/Windows ADS)

Paper Handling

Document Feeder

Capacity³

Single-pass Duplex Automatic Document Feeder (DADF): 50 sheets

Sizes

Custom Sizes: 5.5 x 5.5 in. to 8.5 x 14 in./139.7 x 139.7 mm to 216 x 356 mm

Weights

16 lb. bond to 45 lb. cover/60 to 125 gsm

Bypass Tray

Capacity³

50 sheets

Sizes

Custom Sizes: 3 x 5 in. to 8.5 x 14 in./76 x 127 mm to 216 x 356 mm

Weights

16 lb. bond to 58 lb. cover/60 to 220 gsm

Types

Bond
 Plain
 Cardstock
 Custom
 Envelopes
 Glossy Cardstock
 Hole Punched
 Labels
 Letterhead
 Lightweight Cardstock
 Lightweight Glossy Cardstock
 Preprinted
 Recycled

Tray 1

Capacity³

250 sheets

Sizes

Custom Sizes 3 x 5.8 in. to 8.5 x 14 in./76 x 147 mm to 216 x 356 mm

Weights

16 lb. bond to 65 lb. cover/60 to 176 gsm

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Types	Bond Plain Cardstock Custom Envelopes Glossy Cardstock Hole Punched Labels Letterhead Lightweight Cardstock Lightweight Glossy Cardstock Preprinted Recycled
Optional Tray 2	
Capacity³	550 sheets
Sizes	Custom Sizes: 3 x 7.5 in. to 8.5 x 14 in./76 x 191 mm to 216 x 356 mm
Weights	16 lb. bond to 65 lb. cover/60 to 176 gsm
Types	Bond Plain Cardstock Custom Glossy Cardstock Hole Punched Letterhead Lightweight Cardstock Lightweight Glossy Cardstock Preprinted Recycled
Total Capacity	
Device Standard Capacity³	300 sheets
Device Total Capacity³	850 sheets
Paper Output	
Output Capacity³	150 sheets
Automatic 2-Sided	Standard
Device Management	
Network Protocols	TCP/IP: HTTP/HTTPS, IPP, LPR/LDP, Raw Socket Printing/Port 9100, IPv4/IPv6, WSD SMB SMTP, Secure SMTP LDAP, Secure LDAP Bonjour®/AirPrint® FTP Most protocols not in use can be disabled
Administrative Protocols	DHCP, SNMP v2/3, WINS, DHCP Autonet, TLS, SNTP, MDNS
Xerox® CentreWare® Web	
	<ul style="list-style-type: none"> • A web-based server application for network administrators that permits web browser-based device management from any workstation, whether running Windows or UNIX or any other operating system • Works with any SNMP-managed printer from any manufacturer • Provides help with device discovery and installations, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management

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Xerox® Embedded Web Server - Integrated Device Web Page		
Device Status	<ul style="list-style-type: none"> • Tray Status/Contents • Consumables Status • Billing/Usage • Quick Links 	
Job Submission	Print-ready files (PS, PCL®, PDF, XPS, JPEG)	
Device Administration	Allows simple, remote installation setting of configuration options and management of the device.	
Browsers	Microsoft® Internet Explorer Microsoft Edge™ Mozilla™ Firefox® Apple® Safari® Google Chrome™	
Remote Print Services		
Xerox® Automated Meter Readings (AMR)	Automates the process of collecting and submitting meter reads for tracking and billing of Xerox® Device usage. Eliminates the need for time-consuming end-user involvement, and ensures that meter reads are submitted to Xerox on time.	
Xerox® Automatic Supplies Replenishment (ASR)	Automatically orders supplies for Xerox® output devices based on actual usage, eliminating the need to manually manage supplies inventory.	
Troubleshooting and Diagnostic Support	Offers a fast (and free) way to resolve potential issues and receive assistance and automate the troubleshooting/repair process. Diagnostic data is sent to Xerox, allowing for problems to be solved faster, with increased uptime.	
What's In The Box		
	<ul style="list-style-type: none"> • WorkCentre® 6515 Color Multifunction Printer • Standard Capacity Print Cartridge: One of each (Cyan, Magenta, Yellow): 1,000 print capacity⁶; Black: 1,500 print capacity⁶ • Software and Documentation CD (with User Manual, Quick Installation Guide, Safety, Regulatory, Recycling and Disposal Guides, Print Drivers, and Warranty Statement) • Installation Guide • Quick Use Guides • Power Cord • Fax Cord 	
Supplies and Accessories	Quantity	Part Number
Supplies		
Extra-High Capacity Print Cartridges	Cyan: 4,300 standard pages ⁶ Magenta: 4,300 standard pages ⁶ Yellow: 4,300 standard pages ⁶	106R03690 106R03691 106R03692
High Capacity Print Cartridges	Black 5,500 standard pages ⁶ Cyan: 2,400 standard pages ⁶ Magenta: 2,400 standard pages ⁶ Yellow: 2,400 standard pages ⁶	106R03480 106R03477 106R03478 106R03479
Standard Capacity Print Cartridges	Black: 2,500 standard pages ⁶ Cyan: 1,000 standard pages ⁶ Magenta: 1,000 standard pages ⁶ Yellow: 1,000 standard pages ⁶	106R03476 106R03473 106R03474 106R03475
Drum Cartridges	Black: 48,000 pages ⁷ Cyan: 48,000 pages ⁷ Magenta: 48,000 pages ⁷ Yellow: 48,000 pages ⁷	108R01420 108R01417 108R01418 108R01419
Waste Cartridge	30,000 pages ⁷	108R01416

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Accessories	
550-sheet Paper Tray	097S04765
Wireless Network Adapter	497K16750
Cabinet (includes Caster Base)	097S04994

¹ Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

² Expected regular monthly throughput.

³ Paper capacities are based on 20 lb./75 gsm stock; capacities will vary with different weight stocks.

⁴ Power states defined per ENERGY STAR® Program requirements for Imaging Equipment.

⁵ Requires analog phone line.

⁶ Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage, and print.

⁷ Approximate pages. Declared Yield based on letter-/A4-size 20 lb. (75 gsm) pages. Yield will vary based on the media type, size, weight, orientation, and usage patterns.

Return spent imaging supplies through the Xerox Green World Alliance collection/reuse/recycling program.
For more information, visit www.xerox.com/About-Xerox/Recycling.

For more information, visit us at www.xerox.com.